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# **PB Floor Paint**

Tough polyurethane single pack floor paint



"maintenance made easy"



#### **PRODUCT DESCRIPTION**

**PB** Floor Paint is a single pack polyurethane-based medium duty coloured floor coating with a very high solid content of 55%. It consists of a polyurethane alkyd medium with high opacity pigments in aliphatic solvents. Tough, yet flexible, PB Floor Paint resists oil and chemicals as well as foot and light truck traffic. Its smooth, gloss finish combines easy cleaning with good slip resistance. PB Floor Paint is cost-effective, easy to apply, fast drying and may be applied in conjunction with sprinkled aggregate to create a non-slip coating.

| TYPICAL USES           | Typical applications include warehouses, factories, showrooms, workshops and garages.   |
|------------------------|---|
| SUITABLE<br>SUBSTRATES | After appropriate preparation, <i>PB Floor Paint</i> may be<br>applied to old, new and granolithic concrete, and is<br>compatible with most previously coated substrates,<br>but should be tested by painting a small area<br>beforehand. |
| COLOUR                 | <i>PB Floor Paint</i> is available in a standard range of 12 stock colours, or to order in a large range of BS4800 colours.   |
| PACKAGING              | <i>PB Floor Paint</i> is supplied in 5L units (or 7kg with added Slip Resistance).  |

### **COLOUR GUIDE**

| White 02  |  |
|---|--|
| Light Grey 01   |  |
| Mid Grey 05   |  |
| Dark Grey 09  |  |
| Black 13  |  |
| Safety Yellow 28  |  |
| Yellow 29   |  |
| Deep Red 43   |  |
| Safety Red 46   |  |
| Moss Green 60   |  |
| Mid Blue 77   |  |
| Dark Blue 78  |  |
| Any colour made to your specification<br>– minimum 30 units |  |

The colours indicated here are approximate and should not be taken as the exact shade.

#### **DIRECTIONS FOR USE**

#### SURFACE PREPARATION

#### THOROUGH SUBSTRATE PREPARATION IS ESSENTIAL.

The surface must be clean, dry and free from dirt, grease and other contamination. New concrete should be left for at least 3 months before painting, and a moisture check should be carried out to ensure this is below 14%. If it is above 14%, it is possible the paint film will become detached from the substrate due to the effect of hydrostatic pressure as the concrete dries out. Hard concrete or granolithic surfaces should be treated with Polycote Etch IT to improve adhesion, and any surface grease or contamination chemically removed using Polycote Degrease IT. These treatments must be thoroughly rinsed off and the surface allowed to dry before painting. Pits and holes may be filled using Polycote Cretex products. Please refer to relevant Data Sheets.

#### **MIXING**

Stir very thoroughly before use to ensure full dispersion of solids throughout the mix. Mechanical mixing from the bottom of the tin in an upwards motion is advised for 2 minutes.

Failure to stir the paint sufficiently prior to use can result in colour and gloss differences between the same batches of paint when applied.

#### **APPLICATION**

Apply by brush or roller (short to medium pile roller). If the area has not previously been treated, thin the first coat with 30% White Spirit to improve penetration and adhesion working well into the surface. This should be left for approx. 24 hours, ensuring it is touch dry, before applying the second coat. Apply second coat unthinned. On previously sealed floors apply two coats. On previously painted surfaces one coat may provide adequate coverage (we recommend testing a small area first to check compatability).

With lighter colours 2 coats may be required to deal with opacity issues.

**AVOID APPLYING TOO THICKLY**. Do not cover at a rate less than  $45m^2$  (wet film thickness  $110\mu$ , dry film thickness  $50\mu$ ) per 5L unit. Applying polyurethane paint too thickly can prevent curing, resulting in a skin forming on the surface while remaining soft underneath.

#### NON-SLIP APPLICATIONS

For slip resistance, sprinkle Calcined Bauxite aggregate onto the WET first coat. The normal sprinkling rate is 5-18m<sup>2</sup> per 1kg aggregate, depending on slip resistance required. This method allows selective areas of non-slip treatment to be applied as required. Spiked shoes should be worn to avoid disturbing the wet coating. Allow to dry then re-coat to encapsulate the aggregate.

#### **DRYING TIME**

Under normal conditions of humidity and temperature (20°C) drying time is approximately 4-6 hours, recoatable after drying overnight.

#### APPLICATION TEMPERATURE

Do not apply to a substrate that is below +5°C. At these temperatures drying time will increase significantly.

#### COVERAGE

Depending on the texture and porosity of the surface, the coverage of *PB Floor Paint* is approximately 45m<sup>2</sup> per 5L unit.

#### CLEANING

Application tools may be cleaned using White Spirit or Turpentine Substitute.

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## SHELF LIFE AND STORAGE

Shelf life in unopened containers is approximately 12 months subject to conditions of storage. Store in a cool, dry, frost-free environment away from sources of ignition.

#### **HEALTH & SAFETY**

Before using this product, please ensure you have received and read carefully both the Hazard Label applied to the container and the relevant Material Safety Data Sheets.

#### **ANY QUESTIONS?**

Please do not hesitate to contact us for advice regarding the use of this product or its suitability for your particular application. Our aim is to provide all the technical help you need to make an informed choice and achieve total success.

Polycote Technical Helpline 01234 846400

All reasonable care has been taken in supplying the above information. However, any figures quoted do not constitute a specification but represent typical values obtained. It is the customer's responsibility to ensure for himself that the product is fit for the intended purpose and that conditions are suitable. Any technical advice is offered in good faith, but without warranty. This is also applicable when proprietary rights and third parties are involved. In the light of the Company's policy of continual research and development, it is the customer's responsibility to ensure that the information contained herein has not been superseded.

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