

Technical Data Sheet Aquaplug

Aquaplug

Product Description

Typical Uses

Direction For Use

Working & Curing Time

Application

Yield

Cleaning

Shelf Life & Storage

Ultra rapid setting plugging mortar

Aquaplug is a ready to use extremely fast-setting cement based mix incorporating chemical modifiers and selected graded aggregates.

Simply mixed with water, the shrinkage compensated mix ensures total fill of the applied area for instant and permanent stemming of water flow.

Aquaplug is ideal for sealing of basements against groundwater ingress, repair of concrete pipes, sewage systems and foundations. Aquaplug is also used to create corner fillets when tanking bunds or water-retaining structures using Polycote Aquaflex.

Suitable substrates: Primarily designed for use with concrete, Aquaplug will also adhere to

brick and block work.

Colour: Aquaplug is grey in colour.

Packaging: Aquaplug is supplied in 5kg & 10kg units.

Surface Preparation

Ensure contact surfaces are sound, clean and provide a good mechanical key.

Remove all loose material, plaster and paint.

Oily deposits should be treated with Polycote Degrease IT - see relevant data sheet.

Cracks should be cut back to a minimum of 20mm depth and width, undercutting if possible.

If concrete surfaces are dry, dampen with water immediately before application of Aquaplug to assist adhesion.

Mixing

Do not mix more than can be applied in 2 minutes.

Mix approximately 4 parts powder by volume to 1 part water.

Consistency of the mix depends on application - semi-wet mix for damp cracks or fillets, put a stiffer mix in when placing against active water.

The water content should be adjusted accordingly.

Mixing should be carried out using a gloved hand.

Place the mixed material in place IMMEDIATELY, pressing firmly into the crack or fillet using a fillet trowel.

When working against water pressure work toward the point of highest pressure and finish with a gloved hand, forcing the material against the pressure and holding there until set. Cut off excess material from face within 2 minutes.

Dampen repair surface after application.

Application Temperature

Aquaplug should be used at temperatures between 5°C and 35°C.

If temperature is 5°C and falling, the mixing water may be warmed to compensate.

The working time of Aquaplug is 2 to 5 minutes once mixed at 23°C+, shorter at higher temperatures.

Typically placed mortar will set in 3 minutes and once set will stop running water.

Where heat generation takes place, cool with water for 10 minutes after application.

The product will continue to harden after initial curing has taken place, reaching full strength after approximately one month.

The yield per 10kg unit of Aquaplug is approximately 6 litres of mixed material.

Tools and equipment should be cleaned immediately using clean water.

Hands and skin should be cleaned immediately with Organic Hand Cleaner.

When unopened container stored in cool, dry conditions at temperatures between 5°C and 25°C, shelf life will be 5 years. Higher temperatures and humidity may shorten shelf life.

Polycote UK LLP

Health & Safety

Any Questions

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Before using this product, please ensure you have received and read carefully both the Hazard Label applied to the container and the relevant Material Safety Data Sheets.

Please do not hesitate to contact us for advice regarding the use of this product or its suitability for your particular application.

Our aim is to provide all the technical help you need to make an informed choice and achieve total success.

Polycote Technical Helpline: 01234 846400

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