

Jointex XFH

Product Description

Fast curing, flexible, methy methacrylate-based, pourable joint filling compound.

Jointex XFH is a two part MMA based flexible jointing compound combining a resin and a hardener. It is specially formulated to achieve a very rapid cure at normal ambient temperatures. It offers high strength with excellent elongation characteristics, allowing up to 150% movement within the joint.

Typical Uses

Jointex XFH is ideal for rapid repairs to concrete expansion or construction joints, minimising disruption to busy areas of continuous traffic due to its outstanding speed of cure. Typical applications include factory and warehouse floors.

Suitable substrates: *Jointex XFH* may be applied to old and new concrete.

Colour: *Jointex XFH* is grey as standard. Other colours are available to order subject to minimum quantity.

Packaging: *Jointex XFH* is supplied in pre-measured quantities as a two part 4L unit, comprising a resin (Part A), and a hardener (Part B).

Direction For Use

Surface Preparation

All joints must be clean, dry and free of dust, loose material or previous joint sealant. A gas torch may be used to help remove oil or moisture from the surface.

If the edges have broken away - repair using Polycote *Cretex™ EP*. *Cretex™ MC* may be used if a faster cure is required. Depending on the extent of the repair, the *Cretex* material may be supported using a thin polythene covered batten until firm, or the joint may be totally filled with *Cretex™* and re-opened once cured using a suitable width of diamond saw cut, providing a clean edged joint. Please contact Polycote Technical Helpline for advice and the appropriate Data Sheets.

Jointex XFH does not normally require a primer, unless the substrate is very porous, in which case Polycote *MC Primer Std* should be used. Insert Foam Backing Rod into the prepared joint, leaving a maximum depth of 20mm. Tape may be applied to mask the surface each side of the joint during pouring, but this should be removed as soon as material is placed.

Caution - *Jointex XFH* is methyl methacrylate based and has a characteristic odour during the vaporising of the solvent. Although non-toxic and non-injurious to health, this can cause tainting and OPEN food products should therefore be removed or sealed during and following application until the vapour has dispersed.

Mixing

Thoroughly mix the container of resin to ensure dispersion of the contents, then pour the entire hardener 'Part B' into the resin 'Part A' and mix thoroughly to ensure complete dispersion of the hardener. For best results use a heavy duty slow speed drill with a mixing paddle.

ENSURE THOROUGH MIXING AS AN UNMIXED PRODUCT WILL RESULT IN A POOR OR NON-CURE SITUATION.

Physical Properties

Impact Resistance: $\geq 20\text{Nm}$

Pull-off Adhesion Strength: $>2\text{Mpa}$

Coverage

Linear metres per 4L unit:

Joint Depth	Joint Width				
	10mm	15mm	20mm	25mm	30mm
10mm	40	26	20	16	13
15mm	26	18	13	10	9
20mm	20	13	10	8	7

Application

Apply immediately using a jug or suitable container to pour the mix directly into the joint. For a professional finish and maximum joint protection, fill to the level of the surrounding area, but not to the point of overflow.

Application Temperature

Temperature of application should be between 3°C and 30°C.

Pot Life & Curing Times

The pot life once mixed is approximately 10-15 minutes at 20°C. The product will accept light (pedestrian) traffic after 1 hour at 20°C. Full cure normally takes place within 2 hours at 20°C.

Cleaning

Tools and equipment should be cleaned whilst product is still wet with Solvent Cleaner. Hands and skin should be cleaned immediately with Organic Hand Cleaner.

Shelf Life & Storage

The shelf life of *Jointex XFH* is 6 months subject to being stored in dry, frost-free conditions at temperatures between 5°C and 20°C.

Health & Safety

Before using this product, please ensure you have received and read carefully both the Hazard Label applied to the container and the relevant Material Safety Data Sheets.

Any Questions

Please do not hesitate to contact us for advice regarding the use of this product or its suitability for your particular application.

Our aim is to provide all the technical help you need to make an informed choice and achieve total success.

Polycote Technical Helpline: **01234 846400**

All reasonable care has been taken in supplying the above information. However, any figures quoted do not constitute a specification but represent typical values obtained. It is the customer's responsibility to ensure the product is fit for the intended purpose and that conditions are suitable. Any technical advice is offered in good faith, but without warranty. This is also applicable when proprietary rights and third parties are involved. In the light of the Company's policy of continual research and development, it is the customer's responsibility to ensure that the information contained herein has not been superseded.