

### Flexiline Tack Coat

#### Product Description

Sprayable (Aerosol) Tack Coat to assist the application of Flexiline

*Flexiline* is a road marking system based on pre-formed lines, symbols and letters manufactured from modified BS3262 thermoplastic. Flexiline Tack Coat is used to improve adhesion and create a tough, long lasting solution to linemarking.

#### Typical Uses

*Flexiline Tack Coat* is ideal where *Flexiline* is being applied to smooth or concrete surfaces.

**Colour:** *Flexiline Tack Coat* is clear when dry.

**Packaging:** *Flexiline Tack Coat* is supplied in easy-to-use 750ml aerosol cans.

#### Direction For Use

##### Surface Preparation

*Flexiline Tack Coat* will not adhere to surfaces which are contaminated by loose debris, mud, oil, dust, grease or where surface water is present. Sweep and clean the area thoroughly. Dry out any surface wetness using a gas torch.

If application is onto new asphalt, we advise that it is left for at least 6-8 weeks to settle.

If any doubt as to the substrate should arise, complete a test patch before continuing.

#### Application

Shake can thoroughly for at least 90 seconds before use. *Flexiline Tack Coat* should be applied by simply spraying the surface that the *Flexiline* will be applied to. Coverage will vary depending on the density and porosity of the substrate. Continue priming until saturation is achieved and a thin, continuous resin film is formed. Highly porous substrates may require a second coat of primer.

##### Application Temperature

Surface Temperature Range should be between 0°C and 40°C.

#### Curing Times

The curing time is 5-10 minutes at 25°C.

#### Coverage

10m<sup>2</sup> per can. This equates to 100 linear metres of 100mm line per can.

#### Shelf Life & Storage

Store the cans in a cool place out of direct sunlight and away from any sources of ignition, ideally between 10°C and 20°C. When stored under these conditions shelf life is 12 months. Once opened, the product should be used within 6 months.

#### Physical Properties

<b>Physical State:</b>	Aerosol
<b>Appearance:</b>	Colourless
<b>Odour:</b>	Sweet
<b>Flash Point:</b>	-40°C / -40°F
<b>Solubility:</b>	Insoluble

#### Health & Safety

Before using this product, please ensure you have received and read carefully both the Hazard Label applied to the container and the relevant Material Safety Data Sheets.

#### Any Questions

Please do not hesitate to contact us for advice regarding the use of this product or its suitability for your particular application.

Our aim is to provide all the technical help you need to make an informed choice and achieve total success.

Polycote Technical Helpline: **01234 846400**

All reasonable care has been taken in supplying the above information. However, any figures quoted do not constitute a specification but represent typical values obtained. It is the customer's responsibility to ensure the product is fit for the intended purpose and that conditions are suitable. Any technical advice is offered in good faith, but without warranty. This is also applicable when proprietary rights and third parties are involved. In the light of the Company's policy of continual research and development, it is the customer's responsibility to ensure that the information contained herein has not been superseded.