

EP Primer CR

Product Description

Chemical resistant epoxy primer for concrete surfaces

EP Primer CR is a high build, epoxy formulation providing an extremely tough and totally impervious matt finish with excellent chemical resistance. Its low viscosity offers maximum penetration and adhesion qualities.

Typical Uses

As a universal primer, it is compatible with a wide range of Polycote epoxy topcoats and screeds. Being virtually solvent-free, non-toxic and non-taint, *EP Primer CR* is ideal for use in medical, animal, food processing and working environments. Typical applications include warehouses, factories, workshops, laboratories and chemical bunds.

Suitable substrates: *EP Primer CR* has been developed specifically for concrete and cementitious substrates.

Colour: *EP Primer CR* is colourless and translucent.

Packaging: *EP Primer CR* is supplied in pre-measured quantities as a two part 5.0kg unit, comprising an epoxy resin blend Part 'A' and hardener Part 'B'.

Direction For Use

Surface Preparation

Recommended methods are:

Powerfloated, loose or friable concrete - use a Vacuum Assisted Shotblaster to remove weak laitance and provide a surface key for the coating. If this is not possible, chemically etch with Polycote *Etch IT* then rinse thoroughly and allow to dry.

Loose paint or rust - remove, using a Vacuum Assisted Shotblaster, Floor Grinder or equivalent method.

Oil or grease - use Hot Compressed Air for large areas of contamination.

Smaller, isolated deposits may be chemically cleaned with Polycote *Degrease IT* then rinsed thoroughly and allowed to dry. See relevant Data Sheet prior to application.

Once prepared, the area must be kept clean and free of traffic.

Mixing

Having fully prepared the substrate, stir the individual components before mixing together.

Add the hardener to the resin and thoroughly mix for at least 4 minutes until a uniform, lump-free consistency and even colour is achieved. Make sure that any material sticking to the sides and bottom of the mixing vessel is thoroughly mixed in.

Do not hand mix or divide packs. For best results use a slow speed drill with a mixing paddle.

Ensure thorough mixing as an unmixed product will result in a poor or non-cure situation.

Application

Application Temperature

Normal application temperature is between 10°C and 25°C. The temperature must remain at least 3°C above the dew point until the top coat is applied, otherwise 'blooming' may be caused by condensation. Ensure that the ambient temperature remains above 10°C for at 24 hours after installation.

Application

After mixing, apply immediately by brush, short to medium pile lambs wool roller or squeegee, making sure that the surface is completely covered.

Particular attention should be given to doorways and other areas of high traffic.

When finished, do not scrape the remaining contents from the container as this will invariably include unmixed raw resin.

On porous surfaces *EP Primer CR* will be absorbed very quickly leaving dry patches. Apply a second coat to these dry patches to ensure good adhesion and reduce the possibility of air release from the substrate causing bubbles or pinholing in the top coat application.

Application^(cont)

For a Slip Resistant finish

For slip resistance, sprinkle Polycote Calcined Bauxite aggregate onto the wet primer coat. The normal sprinkling rate is 4-8m² per 1kg aggregate, but this rate may be varied between 0.5m² - 10m² per 1kg, depending on slip resistance required. This method allows selective areas of non-slip treatment to be applied as required. Spiked shoes should be worn to avoid disturbing the wet coating. Allow to cure before overcoating to encapsulate the aggregate.

Pot Life

Approximately 30 minutes at 20°C

Curing Time

At 20°C overcoating time is between 10 and 36 hours depending on site conditions, but longer at lower temperatures. If the overcoating time exceeds 36 hours, abrade the first coat to ensure intercoat adhesion.

Coverage

The coverage of EP Primer CR is between 20-25m² per 5kg unit, depending on the texture and porosity of the surface.

Technical Data

Bond Strength:	> 3.2 Nmm ² (Concrete Failure)
VOC:	186g/l - based on fully mixed unit
Chemical Resistance:	Good general chemical resistance. For specific reagents contact Polycote Technical Department.

Cleaning

Tools and equipment should be cleaned whilst resin is still wet with Solvent Cleaner. Hands and skin should be cleaned immediately with Organic Hand Cleaner.

Shelf Life & Storage

EP Primer CR should be stored between 10-25°C. Store in a cool, dry, frost-free environment on pallets and away from walls. Please refer to Polycote Technical Team for shelf life.

Health & Safety

Before using this product, please ensure you have received and read carefully both the Hazard Label applied to the container and the relevant Material Safety Data Sheets.

Any Questions

Please do not hesitate to contact us for advice regarding the use of this product or its suitability for your particular application. Our aim is to provide all the technical help you need to make an informed choice and achieve total success. Polycote Technical Helpline: **01234 846400**

All reasonable care has been taken in supplying the above information. However, any figures quoted do not constitute a specification but represent typical values obtained. It is the customer's responsibility to ensure the product is fit for the intended purpose and that conditions are suitable. Any technical advice is offered in good faith, but without warranty. This is also applicable when proprietary rights and third parties are involved. In the light of the Company's policy of continual research and development, it is the customer's responsibility to ensure that the information contained herein has not been superseded.

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EN 13813 SR-B 2.0 Synthetic resin screed material for internal use in buildings	
Release of corrosive substances: Bond strength:	NPD > 2 Nmm ²